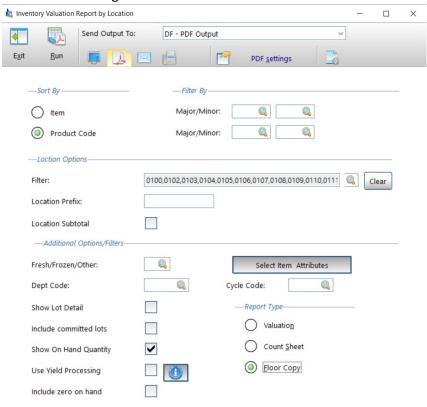
# **Standard Operating Procedure**

# Provisions – Inventory Process

### Wednesday

- 1. Run the No Location Report and post to the EOM chat.
  - a. Inventory → Physical Inventory Menu → Inventory Location Count Sheets
  - b. Print as a PDF using the selections shown below and locations: 0100-0113, 01PR



### **Thursday (Before Counting)**

1. Make sure all POs and Work Orders are closed.

# **Thursday Evening**

- 1. Inventory → Physical Inventory Menu
- 2. Select and Freeze Inventory
  - a. Choose 2. Freeze Inventory
    - i. Add Batch #
      - 1. Don't ask during Freeze X
      - 2. Overwrite Freeze X
      - 3. Freeze Zero Level Non-Stocks O
      - 4. Clear Tickets X

- 5. Capture Component Costs O
- b. Exit out of Select and Freeze
- c. Choose Print Worksheet
  - i. Add Batch #
    - 1. Sort Method by Location
    - 2. Assign Tix # X
    - 3. Default Count to Frozen Quantity O
    - 4. Print Items with Zero on Hand O
    - 5. Sequence by Dept O
    - 6. Show On-Hand Quantity X
    - 7. 80 Column Worksheet O
    - 8. Summarize Multiple Locations O
    - 9. Print Item Barcode O
    - 10. Print this to PDF

# 3. Warehouse Management System

# a. Choose Cycle Count Entry

- i. Enter Batch #
- ii. Scan slot location tag (sticker in location)
- iii. Scan product in that location all boxes or pallet tags (if they are full pallets)
  - 1. At this point you can update the quantities and weights of product in location.
  - 2. If you scan an item twice, the gun will ask if you want to void the second scan. Choose Yes.
  - 3. If you need to manually enter a barcode, use brackets on both sides [0200000016] and then press Okay.
  - 4. Or, if a pallet tag is not working, press the Pallet button on the gun and scan all cases on the pallet.
  - 5. If you find Miscellaneous Items or a label that is not scanning properly, write down the Location, Item Number, Quantity, and Weight (if available). These will be added to a Conversion PO and accepted into the system at one time.

### b. Manually Enter Warehouse 2

- i. Inventory → Physical Inventory Menu → Enter Item Counts
- ii. Enter Batch #
- iii. Choose the product by name, or item number, or you can search by keyword.
- iv. Enter the Quantity and press Enter.

- 4. Friday Morning Kevin Edmonds or Danny Karwowski will do this step.
  - a. Inventory → Physical Inventory Menu
  - b. Select and Freeze Inventory
  - c. Choose 3. Re-Freeze Inventory
    - i. Add Batch # and press Okay this will take a little while to process.
  - d. Exit out of Select and Freeze
  - e. Continue counting with the guns until all inventory is scanned.

# 5. Once Scanning is Complete – Run Variance Reports – Kerry Stanton will complete these reports.

#### a. Dollar Variance

- b. Inventory → Physical Inventory Menu → Print Variance Reports / Inventory Update
  - i. Add Batch #
  - ii. Choose Variance Report from the dropdown menu
  - iii. In the Processing Method field, choose Major/Minor/Sequence and enter 001 in the From Major/Minor field, then 100 in the To Major/Minor field.
  - iv. Choose Don't Summarize Variance.
  - v. Hit the Descending by Cost button.
  - vi. Click Variance Report Only until you see an X in the box.
  - vii. Leave all other sections as is and press Run. Save the PDF as Value Variance 03.31.23
  - viii. Repeat this process but run the report to Excel and save as Value Variance 03.31.23

### a. Quantity Variance

- b. Inventory → Physical Inventory Menu → Print Variance Reports / Inventory Update
  - i. Add Batch #
  - ii. Choose Variance Report from the dropdown menu
  - iii. In the Processing Method field, choose Major/Minor/Sequence and enter 001 in the From Major/Minor field, then 100 in the To Major/Minor field. Alternatively, you can choose specific Major Minor codes to dive into.
  - iv. Choose Don't Summarize Variance.
  - v. Hit the Descending by Quantity button.
  - vi. Click Variance Report Only until you see an X in the box.
  - vii. Leave all other sections as is and press Run. Save the PDF as Quantity Variance 03.31.23
  - viii. Repeat this process but run the report to Excel and save as Quantity Variance 03.31.23
- 6. Continue Scanning and Entering Item Counts
- 7. Run Full Variance Report to Update Values

### 8. Run 2<sup>nd</sup> Round of Variance Reports – Kerry Stanton will complete these reports.

- a. Dollar Variance
- b. Inventory → Physical Inventory Menu → Print Variance Reports / Inventory Update
  - i. Add Batch #
  - ii. Choose Variance Report from the dropdown menu
  - iii. In the Processing Method field, choose Major/Minor/Sequence and enter 001 in the From Major/Minor field, then 100 in the To Major/Minor field.
  - iv. Choose Don't Summarize Variance.
  - v. Hit the Descending by Cost button.
  - vi. Click Variance Report Only until you see an X in the box.
  - vii. Leave all other sections as is and press Run. Save the PDF as Value Variance 03.31.232
  - viii. Repeat this process but run the report to Excel and save as Value Variance 03.31.232

#### c. Quantity Variance

- d. Inventory → Physical Inventory Menu → Print Variance Reports / Inventory Update
  - i. Add Batch #
  - ii. Choose Variance Report from the dropdown menu
  - iii. In the Processing Method field, choose Major/Minor/Sequence and enter 001 in the From Major/Minor field, then 100 in the To Major/Minor field. Alternatively, you can choose specific Major Minor codes to dive into.
  - iv. Choose Don't Summarize Variance.
  - v. Hit the Descending by Quantity button.
  - vi. Click Variance Report Only until you see an X in the box.
  - vii. Leave all other sections as is and press Run. Save the PDF as Quantity Variance 03.31.232
  - viii. Repeat this process but run the report to Excel and save as Quantity Variance 03.31.232

### 9. Continue Scanning and Entering Item Counts

### 10. Run Full Variance Report to Update Values

- 11. Final Update Go back into Variance Report/Inventory Update to Run "Update Inventory".
  - a. Inventory → Physical Inventory Menu → Print Variance Reports / Inventory Update
    - i. Add Batch #
    - ii. Choose UPDATE INVENTORY from the dropdown menu.
    - iii. Confirm that the Printer is set to DF PDF Output
    - iv. Press Run